



Update of QUALIDECO Specifications – Appendix to the QUALICOAT Specifications 2020 QDC-SPEC-US02 applicable from 1 January 2021

Subject: Sampling for renewal of PS-licences in years
without a plant inspection

**QUALICOAT/QUALIDECO
Resolution:** Resolution No.6/QDC 28.04.20
Those present agreed to amend § 3.1.4 and § 3.2.4 of the
Specifications as proposed by the Suppliers' WG. An update
sheet should be drafted.

**Amendment to the
Specifications:** Amended § 3.2.3 (former 3.2.4*) "Renewing a powder
supplier's licence"

*Section number changed by Update Sheet No. 1

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3.2.3 Renewing a powder supplier's licence

After a powder supplier has been granted a licence to use the quality label, its plant shall be inspected every three years.

The routine inspection shall include the following aspects:

- a) **LABORATORY EQUIPMENT** in accordance with [§ 3.2.1.2](#)
- b) **DECORATED SAMPLES** tested during in-house control
- c) **IN-HOUSE CONTROL AND REGISTERS**
- d) **SAMPLING**
 - **CLASS 1** : Two different decorations from the list of self-tested decorations¹ shall be selected by the inspector for testing in accordance with [§ 3.2.2.3 c\)](#).
 - **CLASS 2**: Two decorations selected from the list of the supplier's approved class 2 decorations shall be tested in accordance with [§ 3.2.2.4 b\) and c\)](#).

In years without a plant inspection, the testing laboratory shall select samples of two decorations from the supplier's list of self-tested decorations in accordance with § 3.2.2.3 c) and/or from the list of the supplier's approved class 2 decorations in accordance with § 3.2.2.4 b) and c).

[...]

TABLE 5: PROCEDURE FOR RENEWING A POWDER SUPPLIER'S QUALIDECO LICENCE

| INSPECTION | INSPECTION RESULT | ACTIONS | REPETITION OF INSPECTION | | |
|------------------|---------------------------------|------------------------------------------------------------------------------------------------------|--------------------------------|---------------------------------|------------------------------------|
| | SATISFACTORY | ► LABORATORY TESTS | | | |
| LABORATORY TESTS | UNSATISFACTORY | ► REPEAT INSPECTION | REPETITION OF INSPECTION | SATISFACTORY | ► LABORATORY TESTS |
| | | | | UNSATISFACTORY | LICENCE WITHDRAWN |
| | LABORATORY TEST RESULTS | ACTIONS | REPETITION OF LABORATORY TESTS | | |
| | BOTH DECORATIONS SATISFACTORY | LICENCE RENEWED ► FLORIDA TEST | | | |
| LABORATORY TESTS | 1 DECORATION UNSATISFACTORY | ► REPEAT LABORATORY TESTS ON THE DECORATION THAT FAILED ⁽¹⁾ | REPETITION OF LABORATORY TESTS | SATISFACTORY | ► FLORIDA TEST |
| | | | | UNSATISFACTORY | DECORATION BANNED ⁽²⁾ |
| | BOTH DECORATIONS UNSATISFACTORY | ► REPEAT LABORATORY TESTS ON BOTH DECORATIONS ⁽¹⁾ | REPETITION OF LABORATORY TESTS | BOTH DECORATIONS SATISFACTORY | ► FLORIDA TEST |
| | | | | 1 DECORATION SATISFACTORY | 1 DECORATION BANNED ⁽²⁾ |
| FLORIDA TEST | | | REPETITION OF LABORATORY TESTS | 1 DECORATION UNSATISFACTORY | 1 DECORATION BANNED ⁽²⁾ |
| | | | | BOTH DECORATIONS UNSATISFACTORY | ► REPEAT INSPECTION |
| | FLORIDA TEST RESULTS | FINAL ASSESSMENT | | | |
| | BOTH DECORATIONS SATISFACTORY | LICENCE RENEWED – DECORATION SYSTEM APPROVAL RENEWED BOTH DECORATIONS APPROVED | | | |
| FLORIDA TEST | 1 DECORATION SATISFACTORY | LICENCE RENEWED – DECORATION SYSTEM APPROVAL RENEWED SATISFACTORY DECORATION APPROVED | | | |
| | 1 DECORATION UNSATISFACTORY | LICENCE RENEWED – DECORATION SYSTEM APPROVAL RENEWED ONE DECORATION BANNED ⁽²⁾ | | | |
| | BOTH DECORATIONS UNSATISFACTORY | LICENCE RENEWED – DECORATION SYSTEM APPROVAL RENEWED TWO DECORATIONS BANNED ⁽²⁾ | | | |
| | | | | | |

- ¹ After receiving notification of the unsatisfactory results, the supplier shall submit a new powder sample, with the same reference code as the material used for preparing the unsatisfactory decoration(s). The laboratory shall then use this sample to prepare new decorated samples for repeating the tests.
- ² Every banned decoration shall be recorded in a list of banned decorations appended to the powder supplier's certificate. The powder supplier shall have banned decorations tested again as soon as possible after receiving notification. Banned decorations subject to repeat testing shall be considered suspended.

¹ See [Appendix II-2](#).