



# Update of QUALIDECO Specifications - Appendix to the QUALICOAT Specifications 2020 QDC-SPEC-US03 applicable from 1 January 2021

**Subject:** Removal of instrumental assessment of colour change after the Florida test

**QUALICOAT/QUALIDECO Resolution:** **Resolution No. 2/QDCC 12.09.19**  
The QDC Committee concluded that the instrumental assessment of colour change after the Florida test should not be stipulated any more. However, it would be retained after the accelerated weathering test for the time being. The Specifications should be amended accordingly.

**Amendment to the Specifications:** Amended table in APPENDIX V-2 – Overview of sampling and tests (Natural Weathering Test)

Author: QDC Specifications WG  
Pascale Bellot

Document Code: QDC-SPEC-US03  
QQM Section: 7.8.2  
Date Approved: 24.11.2020  
Approved by: EC  
Valid from: 01.01.2021  
Version: 01  
No. of Pages: 2

## APPENDIX V-2 – Overview of sampling and tests

[...]

		SUBLIMATION						POWDER ON POWDER			
		DECORATOR (LICENCE) <small>Chapter 4</small>		FILM SUPPLIER (LICENCE) <small>Chapter 3, § 3.1.</small>		POWDER SUPPLIER (LICENCE) <small>Chapter 3, § 3.2.</small>		DECORATOR (LICENCE) <small>Chapter 6</small>		POWDER SUPPLIER (APPROVAL) <small>Chapter 5</small>	
		CLASS 1	CLASS 2	CLASS 1	CLASS 2	CLASS 1	CLASS 2 S	CLASS 1	CLASS 2	CLASS 1	CLASS 2
NATURAL WEATHERING TEST	Testing time		3 years <a href="#">§ 2.5.</a>	1 year <a href="#">§ 2.5.</a>	3 years <a href="#">§ 2.5.</a>	1 year <a href="#">§ 2.5.</a>	3 years <a href="#">§ 2.5.</a>		3 years <a href="#">§ 2.5.</a>	1 year <a href="#">§ 2.5.</a>	3 years <a href="#">§ 2.5.</a>
	Gloss requirements		After 1 year: ► at least 75% After 2 years: ► at least 60% After 3 years: ► at least 50%. <a href="#">§ 2.5.</a>	After 1 year: 50% residual gloss for all categories. <a href="#">§ 2.5.</a>	After 1 year: ► at least 75% After 2 years: ► at least 60% After 3 years: ► at least 50%. <a href="#">§ 2.5.</a>	After 1 year: 50% residual gloss for all categories. <a href="#">§ 2.5.</a>	After 1 year: ► at least 75% After 2 years: ► at least 60% After 3 years: ► at least 50%. <a href="#">§ 2.5.</a>		After 1 year: ► at least 75% After 2 years: ► at least 60% After 3 years: ► at least 50%. <a href="#">§ 2.5.</a>	After 1 year: 50% residual gloss for all categories. <a href="#">§ 2.5.</a>	After 1 year: ► at least 75% After 2 years: ► at least 60% After 3 years: ► at least 50%. <a href="#">§ 2.5.</a>
	Colour requirements		• Visual assessment with a min. acceptable value of 4 on the grey scale.  ▲ Instrumental assessment (for information only). <a href="#">§ 2.5.</a>	• Visual assessment with a min. acceptable value of 4 on the grey scale.  ▲ Instrumental assessment (for information only). <a href="#">§ 2.5.</a>	• Visual assessment with a min. acceptable value of 4 on the grey scale.  ▲ Instrumental assessment (for information only). <a href="#">§ 2.5.</a>	• Visual assessment with a min. acceptable value of 4 on the grey scale.  ▲ Instrumental assessment (for information only). <a href="#">§ 2.5.</a>	• Visual assessment with a min. acceptable value of 4 on the grey scale.  ▲ Instrumental assessment (for information only). <a href="#">§ 2.5.</a>		• Visual assessment with a min. acceptable value of 4 on the grey scale.  ▲ Instrumental assessment (for information only). <a href="#">§ 2.5.</a>	• Visual assessment with a min. acceptable value of 4 on the grey scale.  ▲ Instrumental assessment (for information only). <a href="#">§ 2.5.</a>	• Visual assessment with a min. acceptable value of 4 on the grey scale.  ▲ Instrumental assessment (for information only). <a href="#">§ 2.5.</a>