



# Update of QUALIDECO Specifications – Appendix to the QUALICOAT Specifications 2021 QDC-SPEC 2021-US01 applicable from 1 July 2021

**Subject: Inspection of decorated products**

**QUALICOAT/QUALIDECO  
Resolutions:**

**Resolution No. 6/QDCC 14.10.20**

The QDCC asked the Specifications WG to prepare an update sheet stipulating that rejected parts, including rejects due to insufficient temperature, should not be taken into consideration when finished products are inspected.

**Amendments to the  
Specifications:**

Additional sentence in § 4.2.1 and 6.2.1

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#### 4.2.1 Inspection

The inspection shall include the following aspects:

**a) SUBLIMATION PROCESS**

As specified in [§ 4.1.1](#) and [§ 4.1.3](#).

**b) LABORATORY EQUIPMENT**

As specified in [§ 4.1.2](#) to ensure that the equipment is available and functional.

**c) DECORATED PRODUCTS**

The inspector shall perform the following tests on the decorated parts using his own equipment:

- Appearance
- Gloss (see [§ 2.1.](#))
- Coating thickness (see [§ 2.4.](#)).

Rejected parts, including the rejects due to insufficient temperature, should not be taken into consideration when finished products are inspected.

**d) IN-HOUSE CONTROL AND REGISTERS**

The inspector shall check that in-house control has been carried out in accordance with [§ 4.1.3](#) and that registers are correctly maintained.

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#### 6.2.1 Testing and samples required for granting a licence

Provided that the company fulfils all the preliminary conditions, and a written application has been submitted to the General Licensee (or QUALICOAT in countries where there is no GL), an inspection of the decorator's plant shall be carried out and laboratory tests shall be performed as follows to ensure that the decorations meet the requirements.

**a) LABORATORY EQUIPMENT**

**b) DECORATED PRODUCTS**

The inspectors shall perform the following tests on the decorated parts using their own equipment:

- Appearance
- Gloss
- Coating thickness.

Rejected parts, including the rejects due to insufficient temperature, should not be taken into consideration when finished products are inspected.

**c) IN-HOUSE CONTROL AND REGISTERS**

The inspector shall check that in-house control has been carried out in accordance with [§ 4.1.3](#) and that registers are correctly maintained.