



Update of QUALICOAT Specifications 2022

Update Sheet No. 13

applicable from 1 January 2023

Subject: **Deadline for submission of powders for renewal**

Proposals/Requests: **Powders WG – 6 July 2022**

QUALICOAT Resolution: **Resolution No. 11/TC 16.11.22**
The TC approved update sheet No. 13 (Deadline for submission of powders for renewal) to become effective on 1 January 2023.

Amendment to the Specifications: **Deadline changed in Section 4.2.2**

Author: QCT Specifications WG
Pascale Bellot

Document Code: SPEC 2022 – US11

QQM Section: 7.8.2

Date Approved: 17.11.2022

Approved by: Executive Committee

Valid from: 01.01.2023

Version: 01

4.2.2 Sampling

There are three options for sampling systems to be tested for renewal of approvals:

- The inspector takes samples of the required colours during routine inspections at the coating plants.
- The inspector takes samples directly at the system manufacturer's premises.
- The powder manufacturer sends organic coating materials and coated panels to the laboratory in charge expeditiously, from 1 January and not later than ~~June~~ 31 May of the current year, together with the relevant technical data sheet for each colour. The data sheet shall include at least the following information: colour, gloss value and curing conditions (including range of times and temperatures). In countries where there is neither a General Licensee nor a testing laboratory, the coating manufacturer sends the selected colours to a laboratory approved by QUALICOAT.

The coating material may be applied to the test panels in the testing laboratory, at a local licensed coater's plant or at the coating manufacturer's premises under the auspices of the inspector according to § [4.1.6](#).