



## RENEWAL OF QUALICOAT APPROVALS IN 2024

To renew a coating material approval (P-No.), powder manufacturers must submit expeditiously **two out of the three colours** specified below to a QUALICOAT testing laboratory, from January and **not later than 31 May 2024.**

If the system has a metallic extension, RAL 9006 needs to be sent in additionally.

Class 1 & 1.5		Class 2		Class 3 (old approvals)		Class 3 (light)	
Exposure 2025-2026/27		Exposure 2025/28		Exposure 2025/35		Exposure 2025/35	
→ Florida : deadline February 2025		→ Florida : deadline February 2025		→ Florida : deadline February 2025		→ Florida : deadline February 2025	
Evaluation by Florida WG : July 2026		Evaluation by Florida WG : July 2026/27/28		Evaluation by Florida WG : July 2028/30/32/35		Evaluation by Florida WG : July 2028/30/32/35	
RAL 7016 Anthracite grey	3	RAL 8014 Sepia brown	3	RAL 9016 Traffic white	3	RAL 9010 Pure white	3
RAL 2004 Pure orange	4	RAL 8019 Grey brown	3	RAL 5007 Brilliant blue	5	RAL 9016 Traffic white	3
RAL 1013 Oyster white	2	RAL 8028 Terra brown	3	RAL 9005 Jet black	5	RAL 9018 Papyrus white	3
RAL 9006 White aluminium	2	RAL 9006 White aluminium	2	RAL 9006 White aluminium	4	RAL 9006 White aluminium	4
		Family 8/C				Family 9/light	

Class 3 (medium)		Class 3 (dark)	
Exposure 2025/35		Exposure 2025/35	
→ Florida : deadline February 2025		→ Florida : deadline February 2025	
Evaluation by Florida WG : July 2028/30/32/35		Evaluation by Florida WG : July 2028/30/32/35	
RAL 6010 Grass green	5	RAL 9004 Signal black	5
RAL 6021 Pale green	5	RAL 9005 Jet black	5
RAL 6033 Mint turquoise	5	RAL 9017 Traffic black	5
RAL 9006 White aluminium	4	RAL 9006 White aluminium	4
Family 6/ Medium		Family 9/Dark	

*All  $\Delta E$  values specified above are final limits after the weathering test (see Appendix A12 of the [QUALICOAT Specifications](#)).  
Colour tolerances before granting or renewing an approval are listed in Appendix A8 of the Specifications.*

If the required colours are not part of your standard production, samples need to be produced especially for the tests.

**Since every approved system must be continuously exposed in Florida, powder manufacturers with approvals granted during the first two months of the year (basic colours exposed from April 2024) must also submit renewal colours before 31 May 2024.**

If a powder manufacturer fails to submit the required colours to the laboratory on time and if no panels are sent to Florida consequently, two of the colours and one metallic colour will be banned in accordance with [section 4.2.4](#) of the QUALICOAT Specifications.

New certificates valid for one year are issued in December of each year based on the Florida test outcomes of the previous exposure year and on the results of the laboratory tests completed during the current year (renewal tests, extension of an approval, retesting of banned colours).

Please contact us if you require any further information or explanation.



In case, any of your coating material approval (P-No) has an extension to powder-on-powder technology, please check the next page.





*(applicable only for approvals with P/P extensions)*

## RENEWAL OF APPROVALS FOR POWDER-ON-POWDER IN 2024

To renew an approval for powder-on-powder (P/P), **powder manufacturers must submit powders (base and top coatings)** for the tests prescribed in § 5.2.1 of the QUALIDECO Specifications to be carried out on the following decorations:

Extension P/P	
Exposure: 2025-2026 (CLASS 1) – 2025-2028 (CLASS 2)	
Florida: deadline February 2025	
Evaluation QUALIDECO Florida WG: September 2026	
RAL 8011 (base coat)	
RAL 8019 (top coat)	

for decoration WALNUT

Extension P/P	
Exposure: 2025-2026 (CLASS 1) – 2025-2028 (CLASS 2)	
Florida: deadline February 2025	
Evaluation QUALIDECO Florida WG: September 2026	
RAL 8023 (base coat)	
RAL 8012 (top coat)	

for decoration CHERRY

Please send the above mentioned top and base coatings to a QUALICOAT (QUALIDECO) testing laboratory, from January and **not later than 31 May 2024**.

Please contact us if you require any further information or explanation.